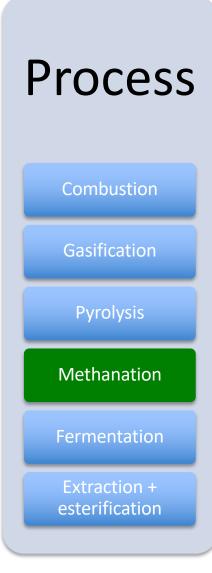
Biomass: biogases

BIOGAS









Sources for biogas generation

=> essentially wet wastes, too inefficient too burn:

organic industrial effluents
 <5% organic dry matter

• sewage 5%

farming residues10%

solid wastes (digesters, landfill) >20%

municipalities (≈20 m³/yr.person)
 MSW

industryISW

- >100 m³ biogas produced per tonne 'solid' waste (≈20% org. solids)
 (ca. 500 L biogas per kg organic dry matter)

When to *digest* waste?

Waste disposal scheme options, in particular for organics:

— incineration: for solid wastes

– composting: = aerobic; for farming (fertilising)

— methanisation: = anaerobic digestion

landfill: as a lesser option, when none of the other

options apply...; landfilling, however, is

restricted in the case of organic wastes

=> most appropriate for **liquid** wastes with an organic fraction

EU "waste-to-energy hierarchy"

Examples of waste-to-energy processes

Prevention

Preparing for re-use

Recycling

Other Recovery

Disposal

Anaerobic digestion of organic waste where the digestate is recycled as a fertliser

Waste incineration and co-incineration operations with a high level of energy recovery Reprocessing of waste into materials that are to be used as solid, liquid or gaseous fuels

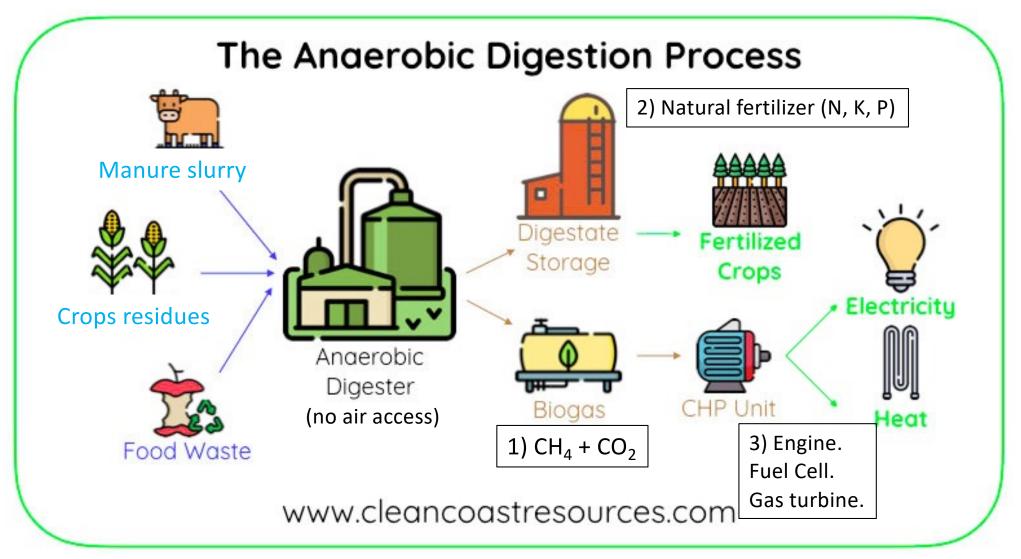
Waste incineration and co-incineration operations with limited energy recovery Utilisation of captured landfill gas

"The role of waste-to-energy in the <u>circular economy</u>", Brussels, 26.1.2017 COM(2017) 34 final

Anaerobic digestion - AD (1)

- =transformation of organic matter by microorganisms (bacteria) in absence of O₂
- internal reduction + oxidation breakdown of the biomass polymers (C-H-O) to the simplest building blocks :
 - CH₄ (fully reduced) + CO₂ (fully oxidized) => biogas
- mature market technology
- drawback: lignine is nearly undigestable, cellulose is difficult to digest
 - => AD is a slow process (10-20 days residence time), occurring at ≈35-55°C

Anaerobic digestion (AD) of biowaste



https://www.cleancoastresources.com/industry-resources/what-is-anaerobic-digestion

Digestion process (2)

4 distinct steps in time; using 3 different bacterial groups

1. Hydrolysis (uses exo-enzymes)

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= the slowest of the 4 steps (<u>rate-determining</u>)
breaks solid org. matter down to liquified monomeres & dimeres:
cellulose → cellobiose + glucose
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starch → maltose + glucose

2. Digestion

= formation of organic **acids** acetic / propionic / butyric acid (= $C_2/C_3/C_4$ -OOH), lactic acid, ethanol, and little H_2 and CO_2

Digestion process (3)

3. 'Acidogenesis'

higher acids break down to CH₃COOH (**acetic acid**), H₂ and CO₂, approximatively as in the overall reaction:

$$C_6H_{12}O_6 + 2H_2O \rightarrow 2 CH_3COOH + 2 CO_2 + 4 H_2$$

4 'Methanogenesis':

a. $2CH_3COOH \rightarrow 2CH_4 + 2CO_2$ (70-80% of CH_4 product)

b. $CO_2 + 4 H_2 \rightarrow CH_4 + 2 H_2O$ (20-30% of CH₄ product)

Reactions a & b take place upon different bacterial actions. These 2 parallel CH₄-synthesis reactions explain why biogas compositions typically are (60±5)% CH₄ and (40±5%) CO₂

Overall approximation: $C_6H_{12}O_6 \rightarrow 3CH_4 + 3CO_2$

Anaerobic digestion - AD (4)

- The main objective for <u>sewage and similar effluents</u> (e.g. food industry) is waste **treatment**, i.e. **depollution** of liquid streams that are too heavily charged in organics, which cannot be discharged directly into the aquatic ecosystem; hence biogas is here mainly a by-product (energy recovered to power the "depollution plant")
- However, in the case of largely untapped <u>farm waste</u>
 (manure, crop residues) and <u>MSW/ISW</u>, biogas is not a by product but an active <u>energy vector</u> (and especially for
 valorisation into electricity production, in gas <u>engines</u> or
 <u>fuel cells</u>)

Advantages of AD

- Biowastes become an energy source (=> biogas), not a burden.
- 2. Biogas is a local universal versatile fuel similar to natural gas, and therefore reduces (fossil) energy import (e.g. in agriculture), and reduces CO₂ emissions overall since it replaces fossil fuels.
- 3. Digesting the biowastes in a sealed tank, especially manure, instead of letting them freely rot (compost) in open air, will reduce uncontrolled CH₄ GHG emissions and instead recover the CH₄ as fuel in a controlled way.
 - agriculture in Switzerland contributes to 14% of overall GHG emissions of which
 61% as CH₄ (partly from the animals directly (enteric), partly from their manure).
- 4. Biodigestate is a natural fertilizer of superior quality than synthetic fertilizer (made from fossil fuels through e.g. industrial ammoniasynthesis): the soil absorbs it better and therefore releases less N₂O back to the atmosphere, therefore reducing N₂O GHG
- 5. The installation brings revenue to e.g. farmers, who become producers of biogas (renewable energy suppliers instead of fossil energy importers) and of natural fertilizer.

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Chemical formulae for biogas generation

'Buswell' formula:

$$C_a H_b O_c + \left[a - \frac{1}{4}b - \frac{1}{2}c \right] H_2 O \rightarrow \left(\frac{1}{2}a + \frac{1}{8}b - \frac{1}{4}c \right) C H_4 + \left(\frac{1}{2}a - \frac{1}{8}b + \frac{1}{4}c \right) C O_2$$

e.g. for **manure**, approximated as C₄H₈O₂ (butyric acid):

$$C_4H_8O_2 + [4-2-1]H_2O \rightarrow (2+1-\frac{1}{2})CH_4 + (2-1+\frac{1}{2})CO_2 = \frac{5}{8}CH_4 + \frac{3}{8}CO_2$$

'Buswell-Boyle' (with N, S):
$$C_a H_b O_c N_d S_e + \frac{1}{4} [4a - b - 2c + 3d + 2e] H_2 O$$

$$\rightarrow \frac{1}{8} (4a + b - 2c - 3d - 2e) C H_4$$

$$+ \frac{1}{8} (4a - b + 2c + 3d + 2e) C O_2$$

$$+ dN H_3 + e H_2 S$$

Remark: CO₂, NH₃, H₂S dissolve better in H₂O than CH₄, hence the recovered gas is actually methane-enriched

Digestion is a batch process

 once a day, fresh organic substrate is filled in, and digested matter is removed from a batch reactor

- mean residence time (days):
 - saturation after 20 days

$$\theta = \frac{V_{reactor}[m^3]}{V_{org}[m^3/d]}$$

daily specific load (kg/m³.d)

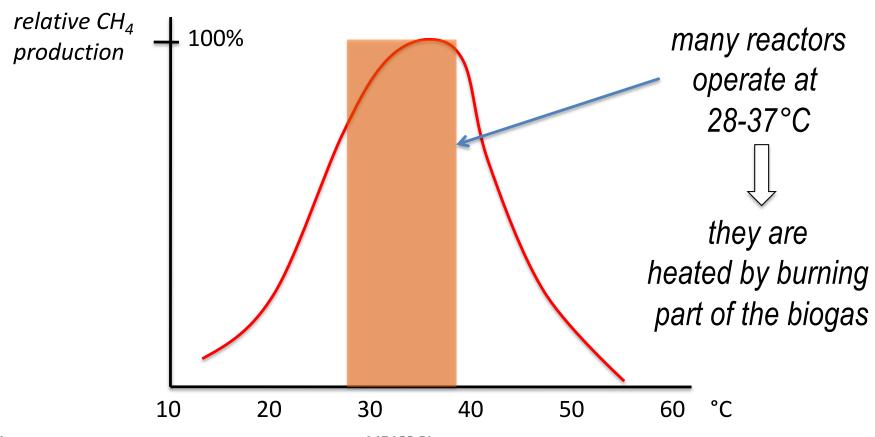
$$M_{day} = V_{org} \cdot \frac{M}{V} = \frac{M}{\theta}$$

- M can designate fresh or dry organic matter
- biogas production can be expressed as:

$$m^3$$
biogas / m^3 reactor m^3 biogas / $kg_{org.matter}$

Digestor reactor temperature

Enzyme	Optimal T range		
'Psychrophilic'	20°C		
'Mesophilic'	20-45°C		
'Thermophilic'	>45°C		



Experience values

- The determining factors in biogas production are:
 - temperature; part of the biogas is used to heat the reactor; the biogas production rate saturates at 40°C
 - residence time (days); saturates at 20 days
 - organic matter charge (usually 3-10%)

Production	Unit	Cows	Pigs
per animal and day	m _{biogas} / /head.day	1.3 <u>+</u> 0.3	1.5 <u>+</u> 0.6
per mass	$m_{biogas}^{\it 3} / kg_{org.matter}$	0.3 <u>+</u> 0.05	0.5 <u>+</u> 0.05

→ 1.5 m³/day @ 20 MJ/m³ = 30 MJ/day ≈ 8 kWh/day

= equivalent to 2 m² of thermal solar collectors

Any farm animal produces ca. 18-20 kg of manure per year per kg of its own body weight

Biogas vs. natural gas

Property	Unit	NG	BG (60% CH ₄)
LHV	MJ/m^3	36	21.5
Density	kg/m³	0.82	1.21
Ignition T	°C	620	700
Ignition speed in air	m/s	39	0.25
Air factor	-	9.5	5.7
Exhaust, max CO ₂	Vol%	11.9	17.8
Exhaust, dew point	°C	59	60-160

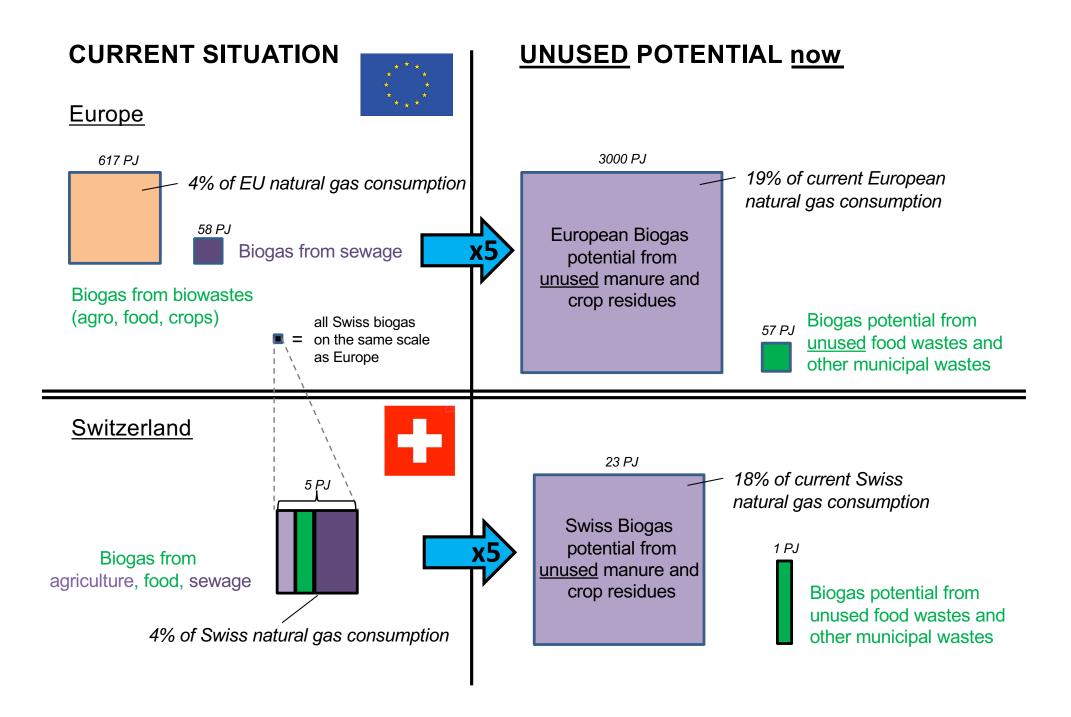
Some characteristics of biogas production

- the digestate is a good quality **fertilizer** (2% nitrogen)
 - better than (air-)composted waste (<1% nitrogen)
- else N-fertilizer has to be imported, which is made from natural gas in huge plants and has a very large impact: 1% of global GHG emissions and 1.5% of global energy consumption.
- a significant part of the produced biogas is used for heating of the digester and the installation itself (farm,...)
- (cold) desulfurisation of the biogas is done with FeCl₃ solution (to precipitate FeS); sulfur is removed as it is poisonous (for the atmosphere but also in downstream CHP engines or fuel cells)

Biogas application examples (CH)

Source	Biogas m³/day	% CH ₄	% yr load	Installed power	Effi- ciency
Farm 37 cattle	70	57	60	5 kW _{el}	18%
Sewage 30'000 p.	1000	65	65	130 kW _{el}	28%
MSW 80'000 p.	1300	60	95	90 kW _{el}	25%

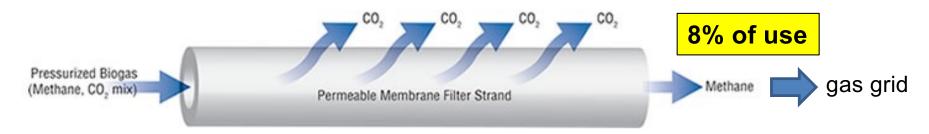
^{=&}gt; small power sites (gas engines); low (electrical) efficiency



Current uses of biogas

There are presently 2 main ways to valorise biogas (CH₄/CO₂) as fuel:

1) Separate CH₄ from CO₂ and inject the CH₄ into the natural gas grid.



2) Burn the biogas into a large engine to generate electricity and heat.

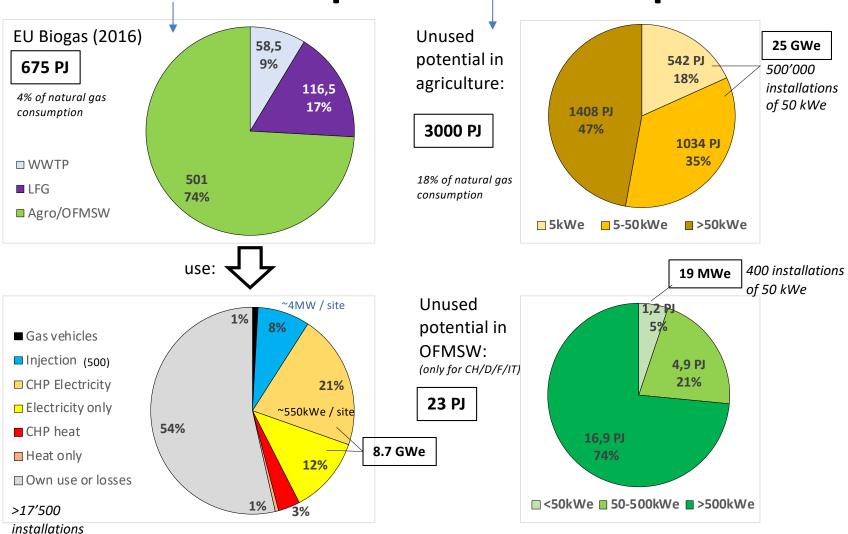


500 kW_{el} biogas engine

92% of use

Part is used in burners only

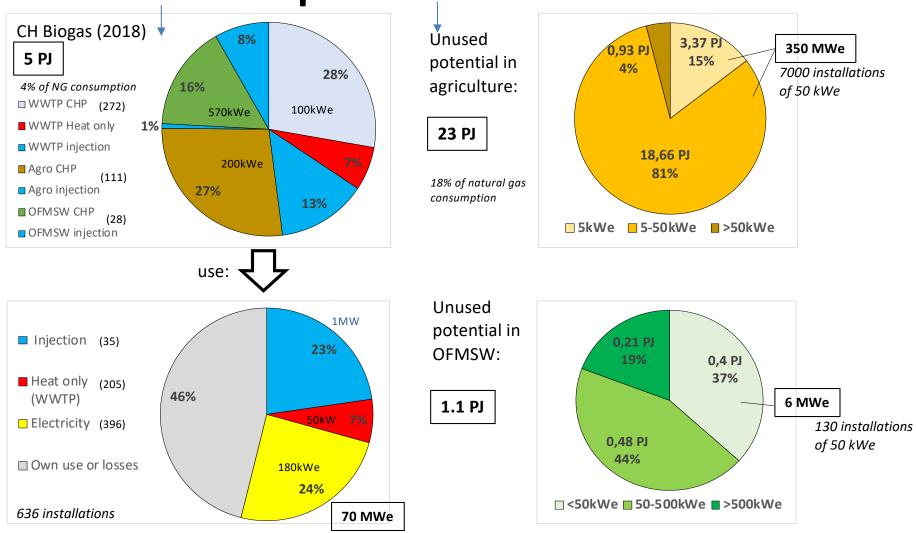
Status and potential in Europe



Use: mainly large installations >200m³/h (>1 MW_{CH4})

The unused potential lies in small scale installations of <20 m³/h

Status and potential in Switzerland



The issues

- The current use technologies of biomethane injection and CHP engines impose a scale of biogas production in large digesters to generate biogas flows of 100-1000 m³/h (0.6-6MW_{CH4}), because at lower scale:
 - CH₄/CO₂ separation becomes expensive
 - Engines (and turbines) are electrically inefficient:
 - at 500 kWe, a biogas engine reaches up to 40% electrical efficiency*
 - at <50kWe, a biogas engine does not reach 30% electrical efficiency

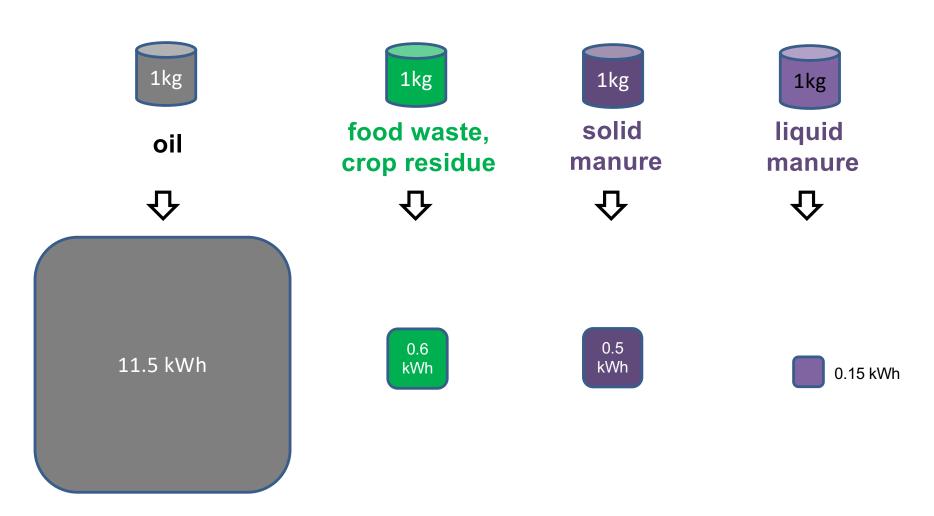
=> as a consequence, small-scale biogas generation remains unused, whereas this represents the majority of the resource

• Biogas engines **pollute** (they generate NO, CO, SO₂), are noisy, and expensive in maintenance (need regular replacement of parts). In fact small engines are replaced almost yearly.

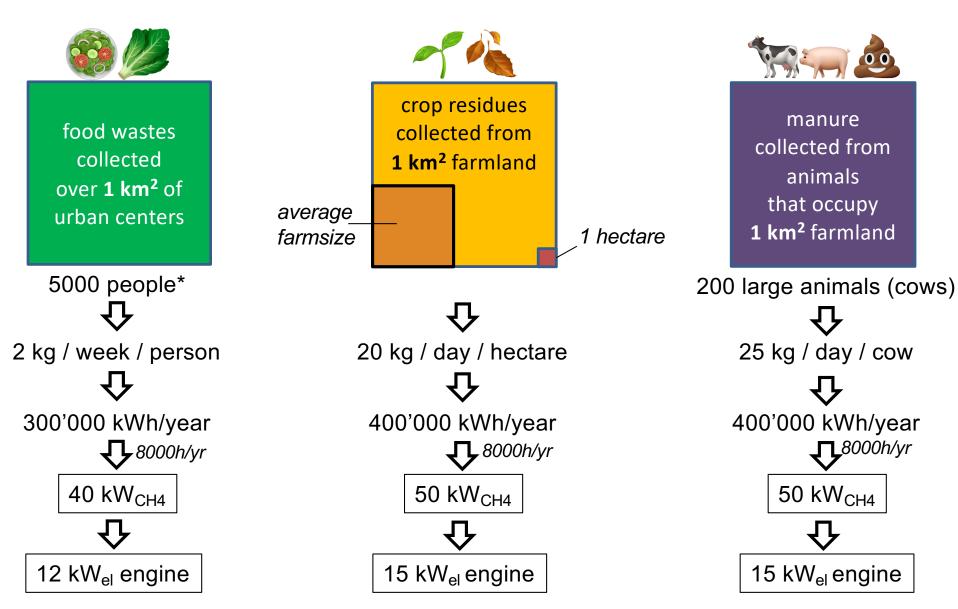
^{*}presently, average biogas engine efficiency is 38% in Europe and 34% in Switzerland

The issue of scale (1)

Biowastes are a <u>dilute</u> energy source



The issue of scale (2)



^{*5000} people/km² is a dense city (Lausanne: 3400 hab / km²)

____8000h/yr

Transporting biowaste fuel

- A tractor consumes 50L diesel/100km = 500 kWh/100km
- 1 ton biowaste contains
 - 500 kWh for solids (crop residues, solid manure)
 - 150 kWh for liquid manure
- => it is not very sensical to transport a few tonnes of biowaste over more than 5-10km.

Summarised:

- Biowaste better be used <u>locally</u>, over a few km²
- The available energy is then a few 100kW_{CH4}, in biogas flows of 10-50 m³/h*

This requires:

- 1. cost-effective small-scale AD (digesters)
- 2. a valorisation technology that is more efficient and cleaner than engines, on small-scale
- ⇒Solid Oxide Fuel Cells : >50% electrical efficiency no pollution (№0, 🕫0, 🕫0₂)

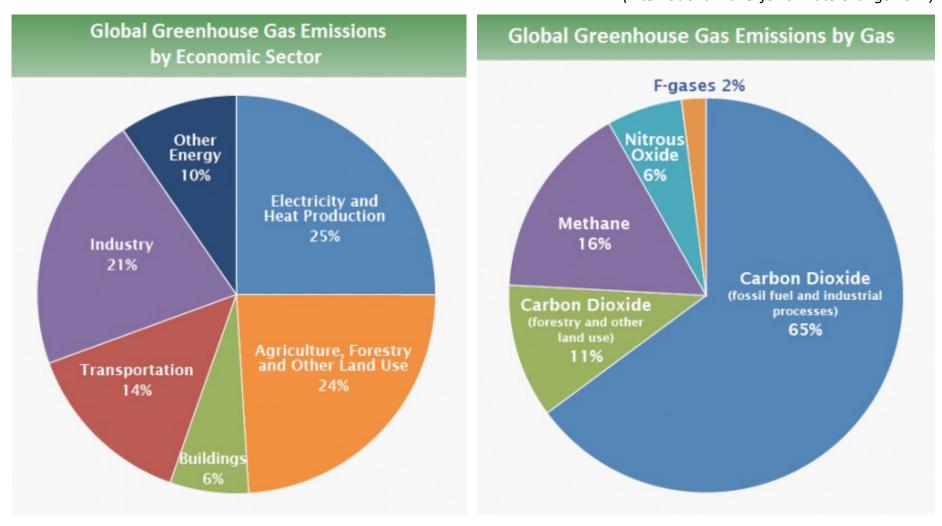
^{*1.6} m³/h biogas (60%CH₄-40%CO₂) = 1 m³/h CH₄ = 10 kWh_CH₄ = 3 kWe in a 30% efficient engine

Special case of landfill gas (LFG)

- (multi)MW_{el}-size sites (with gas engines, gas turbines)
- an important fraction of world biogas (20 Mtoe)
- 3 Mtoe in EU-27
- important anthropogenic GHG emitter! (as CH₄)
- often heavily contaminated (with F, Cl, NH₃, H₂S, Si,...)
- often of low calorific value (diluted with N₂/O₂)
 - engines stop running <45% CH₄
 - fuel-assisted flaring or venting!

Global GHG

Source: https://www.epa.gov/ghgemissions/global-greenhouse-gas-emissions-data (International Panel for Climate Change 2014)



Impact of agriculture, animal breeding and deforestation on climate change tends to be underestimated